# Content

Chapter 1 Introduction ........................................................................................................ 1  
1.1 Current energy society ................................................................................................. 1  
1.2 Hydrogen in energy systems ......................................................................................... 2  
1.3 Hydrogen storage ........................................................................................................... 4  
1.4 Motivation and outline .................................................................................................. 7  

Chapter 2 Theory of solid state hydrogen storage and model development ............ 1  
2.1 Classification of solid hydrogen storage materials .................................................... 10  
2.2 Metal hydrides .............................................................................................................. 11  
2.2.1 The Lennard-Jones Potential curve ........................................................................ 11  
2.2.2 Sorption mechanism and thermodynamics ............................................................ 13  
2.2.3 Surface reactions ................................................................................................... 15  
2.2.4 Magnesium hydride ............................................................................................... 17  
2.2.5 Sodium alanate ....................................................................................................... 18  
2.3 Evaluation of hydrogen storage capacity ..................................................................... 20  
2.3.1 Static volumetric principle ..................................................................................... 20  
2.3.2 Thermogravimetry .................................................................................................. 21  
2.4 Modelling ................................................................................................................... 22  
2.4.1 Background of modelling ....................................................................................... 22  
2.4.2 Chou’s model ......................................................................................................... 25  
2.4.3 Introduction of own model for hydrogen sorption ............................................... 27  

Chapter 3 Experimental methods .................................................................................... 30  
3.1 Suspension production and characterization ............................................................... 30  
3.1.1 Mechanical alloying and mechanical milling ........................................................ 30  
3.1.1.1 Types of mills ................................................................................................... 31  
3.1.1.2 Milling variables ............................................................................................... 35  
3.1.2 Suspension production ............................................................................................ 38  
3.1.3 Viscosity measurement ........................................................................................... 40  
3.1.4 Particle size measurement ....................................................................................... 42
3.2 Powder production and characterization ......................................................43
  3.2.1 Powder Production .................................................................43
  3.2.2 X-Ray Diffraction (XRD) .............................................................43
  3.2.3 Scanning Electron Microscopy (SEM) ...........................................45
  3.2.4 Specific surface area measurement (BET measurement) ...............45
3.3 Sorption test and characterization ............................................................46
Chapter 4 Experimental results and discussion .................................................49
  4.1 Improvement of MgH2 properties ..........................................................49
    4.1.1 Improvement of MgH2 properties due to processing .......................49
      4.1.1.1 Characteristics of MgH2 suspension ............................................49
      4.1.1.2 Characteristics of MgH2 powder ...............................................53
      4.1.1.3 Sorption behaviour of MgH2 powder ..........................................57
      4.1.1.4 Sorption cycling behaviour of MgH2 powder ..............................62
      4.1.1.5 P-C-T curves and Van’t Hoff plot .............................................65
    4.1.2 Improvement of MgH2 properties due to catalysts .........................67
      4.1.2.1 Microstructure modification of wet ball milled MgH2 with catalysts.................................................................67
      4.1.2.3 Improvement of sorption behaviour due to catalysts ..................73
      4.1.2.4 Improvement of cycling behaviour due to catalysts ....................81
      4.1.2.5 Thermodynamics of wet ball milled MgH2 with catalysts ..........84
      4.1.2.6 Further improvement of the milling conditions for wet ball milled MgH2 powder with Nb2O5 catalyst ..............................................................86
  4.2 Comparison of results with literature values .........................................90
  4.3 Mechanism of hydrogen desorption of wet ball milled MgH2 powder ....94
    4.3.1 Typical features of hydrogen desorption behaviour of wet ball milled MgH2 powder .................................................................95
    4.3.2 Build up the modelling and the corresponding modelling results ......95
  4.4 Hydrogen sorption of NaAlH4 ............................................................109
Chapter 5 Summary of the conclusions ..........................................................111
Reference .........................................................................................................114